

RUD MOULD HANDLING SOLUTIONS

PROFESSIONAL & PROGRESSIVE



Figures may differ from the standard version.

POWERFUL IN ANY ENVIRONMENT

- ✓ Turning tools & moulds in seconds
- ✓ Easy, safe, & ergonomic operation
- ✓ For different types & sizes of moulds

WELCOME TO THE WORLD OF RUD MOULD HANDLING SOLUTIONS

Our goals: Process optimisation, increasing occupational safety as well as improving the ergonomics of your employees.

For more than 10 years, RUD MOULD HANDLING SOLUTIONS has been revolutionising mould handling in the injection moulding industry. The **RUD TECDOS TMB**, a 2-in-1 combination of industrial workbench and turnover device is operated using a cordless screwdriver. On the RUD TECDOS TMB moulds and tools weighing up to 2.5 tons can be efficiently turned and serviced. The low weight and its compact form save much space. The industrial workbench can be transported easily with a lift truck.

When it gets heavier, the **RUD TECDOS TM** can convince. Easy turning of tools and moulds weighing up to 64 tons is guaranteed by the RUD TECDOS TM series. In its professional and progressive generation, the innovative turning device offers the user a narrow table at an absolutely low working height and enables efficient and process optimised turning at the push of a button in less than one minute.

The manual mould splitter **RUD TECDOS TSB** enables uncomplicated opening and closing of moulds and injection moulding tools up to 2.5 tons. Due to the mobility of the plates, the mould halves can be separated from each other by hand. Inspection, cleaning and maintenance can be performed directly on the RUD TECDOS TSB.

Additionally, the **RUD TECDOS TS** offers the ideal complement for separating and closing injection moulds weighing several tons. At the push of a button, tools can be separated and closed quickly, safely, and easily with the RUD TECDOS TS. Ergonomic working is guaranteed due to the ideal working height.

RUD MOULD HANDLING SOLUTIONS enables precise, uncomplicated, and progressive work. The advantages are convincing! Efficient handling of tools and moulds. Time-saving turning and opening process at the push of a button. Avoidance of damage to moulds, machines and other equipment.

Table of contents

1. RUD TECDOS TMB industrial workbench with turnover device	04
1.1 Construction, Dimensions and Advantages	04
1.2 Optional components	06
2. RUD TECDOS TM turning table	08
2.1 Construction, Dimensions and Advantages	08
2.2 Optional components	10
3. RUD TECDOS TSB manual mould splitter	12
3.1 Construction, Dimensions and Advantages	12
3.2 Optional components	14
4. RUD TECDOS TS tool separator	16
4.1 Construction, Dimensions and Advantages	16
4.2 Optional components	18
5. RUD TECDOS in use	20
6. Service concept	21
7. Ergonomic and safe	22

Can be used in a huge variety of manufacturing sectors:

Automotive | Medical technology | Consumer goods | Plastics mechanical engineering | Operating technology | Electrical/electronics manufacturing | Packaging industry

RUD MOULD HANDLING SOLUTIONS in use:



1. RUD TECDOS TMB

1.1 CONSTRUCTION AND DIMENSIONS

Safety for man and machine

Turning injection moulds by up to **90 degrees at their center of gravity**.

For **flexible and safe working**, the turning device can be held in any swivelled position.

The drive is carried out by means of a **cordless screwdriver**. Therefore, no use of electrical, pneumatic or hydraulic power is necessary.



Tabletop
Additional: PE plates for damping and increasing safety.

Storage surface
400 mm x 800 mm
For easy storage of your accessories and tools.
(optional)

Thanks to its **adjustable height**, the TECDOS TMB, can be easily integrated into existing workshop processes.

Easy **movable** via forklift.

ADVANTAGES

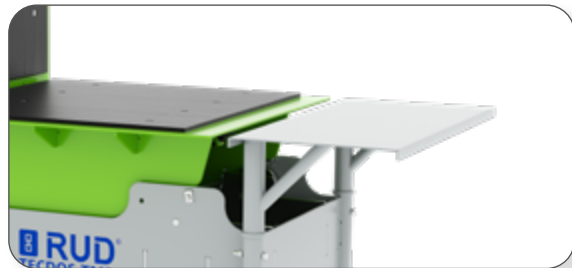
- Ergonomic working on injection moulds
- Optimisation of mould handling processes
- Direct turning process without time-consuming disassembly of tubes, connections, and other components
- Avoidance of damage to injection moulds, machines, and infrastructure

Type	Tabletop		Table top height	Load-bearing capacity	Weight approx.	Included accessories
	W (mm)	L (mm)	in mm	in kg	in kg	
TMB 08/08-2,5 Basic	800	800	860 + 5	2,500	270	-
TMB 08/08-2,5 Expert	800	800	860 + 5	2,500	310	storage surface; PE-Plate

1. RUD TECDOS TMB

1.2 OPTIONAL COMPONENTS

RUD TECDOS TMB:
+49 7361 504 1457
mouldhandling@rud.com



RUD TECDOS TMB storage surfaces

- Lateral storage surfaces
- For easy storage of your accessories
- Makes it easier to work and mount moulds and tools on the TECDOS TMB



RUD TECDOS TMB platforms

- Polyethylene table plate
- With adjustable recesses



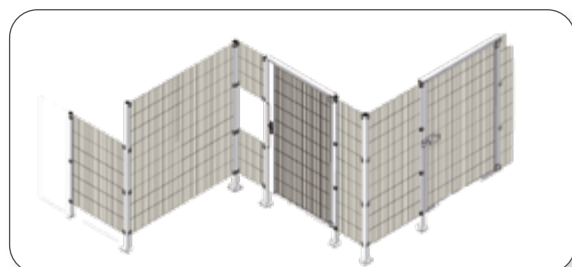
RUD TECDOS TMB drawer

- High-quality drawer
- Storage of accessories
- Required accessories and tools are always within reach



RUD TECDOS TMB screwdriver

- Screwdriver for uncomplicated driving of the TECDOS TMB
- Screwdriver makes handling TECDOS TMB easy



RUD TECDOS TMB protective fence

- Total protection of the operator and the TECDOS TMB



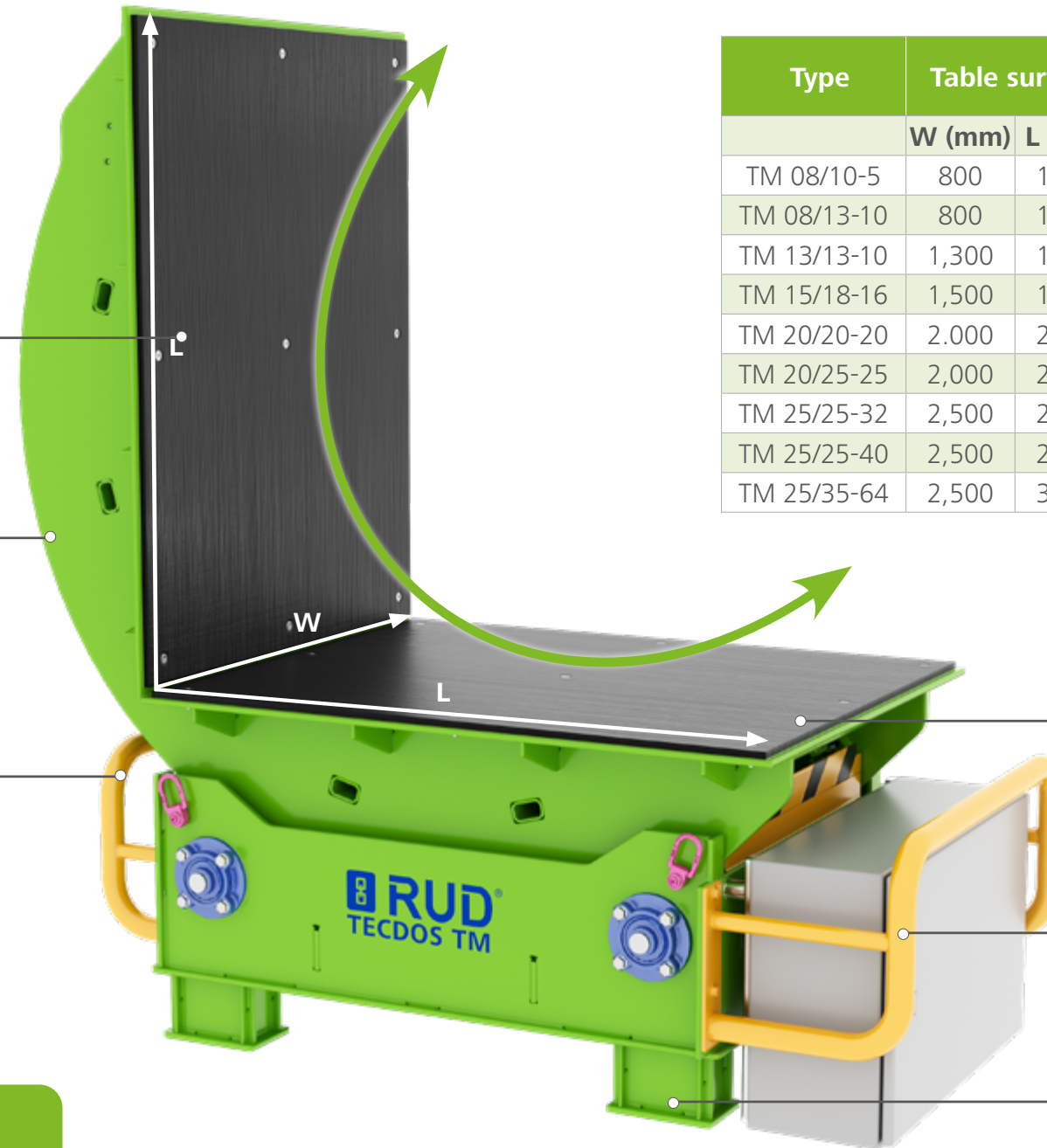
2. RUD TECDOS TM

2.1 CONSTRUCTION AND DIMENSIONS

Turning injection moulds by up to **90 degrees at their center of gravity.**

Safe turning by avoiding a tipping point

The **low table height** allows maintenance of your mould directly on the TECDOS TM



Type	Table surface		Table top height	Load-bearing capacity	Approx. unit weight
	W (mm)	L (mm)	in mm	in kg	in kg
TM 08/10-5	800	1,000	542	5,000	600
TM 08/13-10	800	1,300	595	10,000	1,050
TM 13/13-10	1,300	1,300	595	10,000	1,150
TM 15/18-16	1,500	1,800	885	16,000	3,700
TM 20/20-20	2,000	2,000	885	20,000	4,000
TM 20/25-25	2,000	2,500	1,167	25,000	8,000
TM 25/25-32	2,500	2,500	1,167	32,000	8,000
TM 25/25-40	2,500	2,500	1,167	40,000	8,000
TM 25/35-64	2,500	3,500	2,075	64,000	17,000

Tabletop
Optional: PE plates for damping and increasing safety

Guard bracket
(optional)

Easy movable via crane or forklift

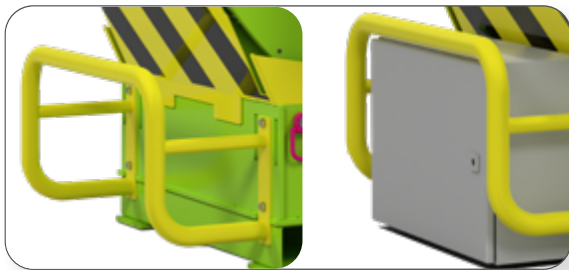
ADVANTAGES

- Increased safety at work
- Ergonomic working on injection moulds
- Optimisation of mould handling processes by shortening handling times and the time an operator needs to be on the job
- Direct turning process without time-consuming disassembly of tubes, connections, and other components
- Avoidance of damage to injection moulds, machines, and infrastructure

2. RUD TECDOS TM

2.2 OPTIONAL COMPONENTS

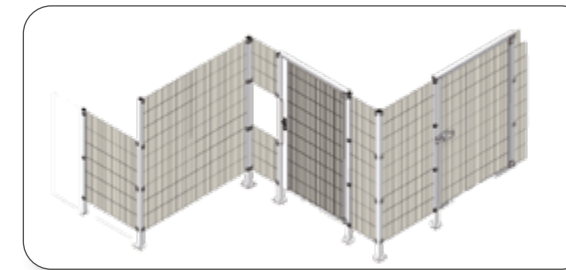
RUD TECDOS TM:
+49 7361 504 1457
mouldhandling@rud.com



RUD TECDOS TM guard bracket

Hoop design provides distance protection for the operator

- For the front zone
- For the rear zone



RUD TECDOS TM protective fence

- Complete protection of the operator and the TECDOS TM
- An alternative to the light curtain – can also be installed together



RUD attachment points

- RUD VLBG-Plus load ring
- Optimised load-bearing capacity: captive exchangeable attachment points
- Bracket adjustable in direction of force



RUD TECDOS TM working platform

- For attaching attachment points and lashings safely
- Custom working platform configurations
- Stationary safety enclosures or mobile working platforms available



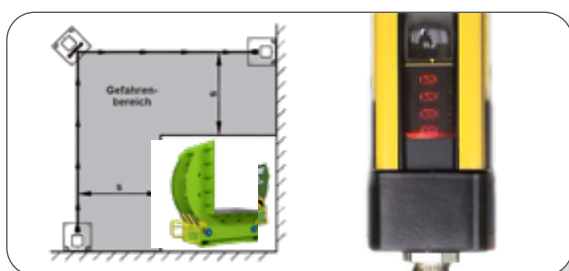
RUD TECDOS TM operator devices

- Standard: Two-hand operator device
- Optional: Radio control system
- Can be operated safely outside the danger zone



RUD TECDOS TM plate

- Polyethylene table plate
- With adjustable recesses



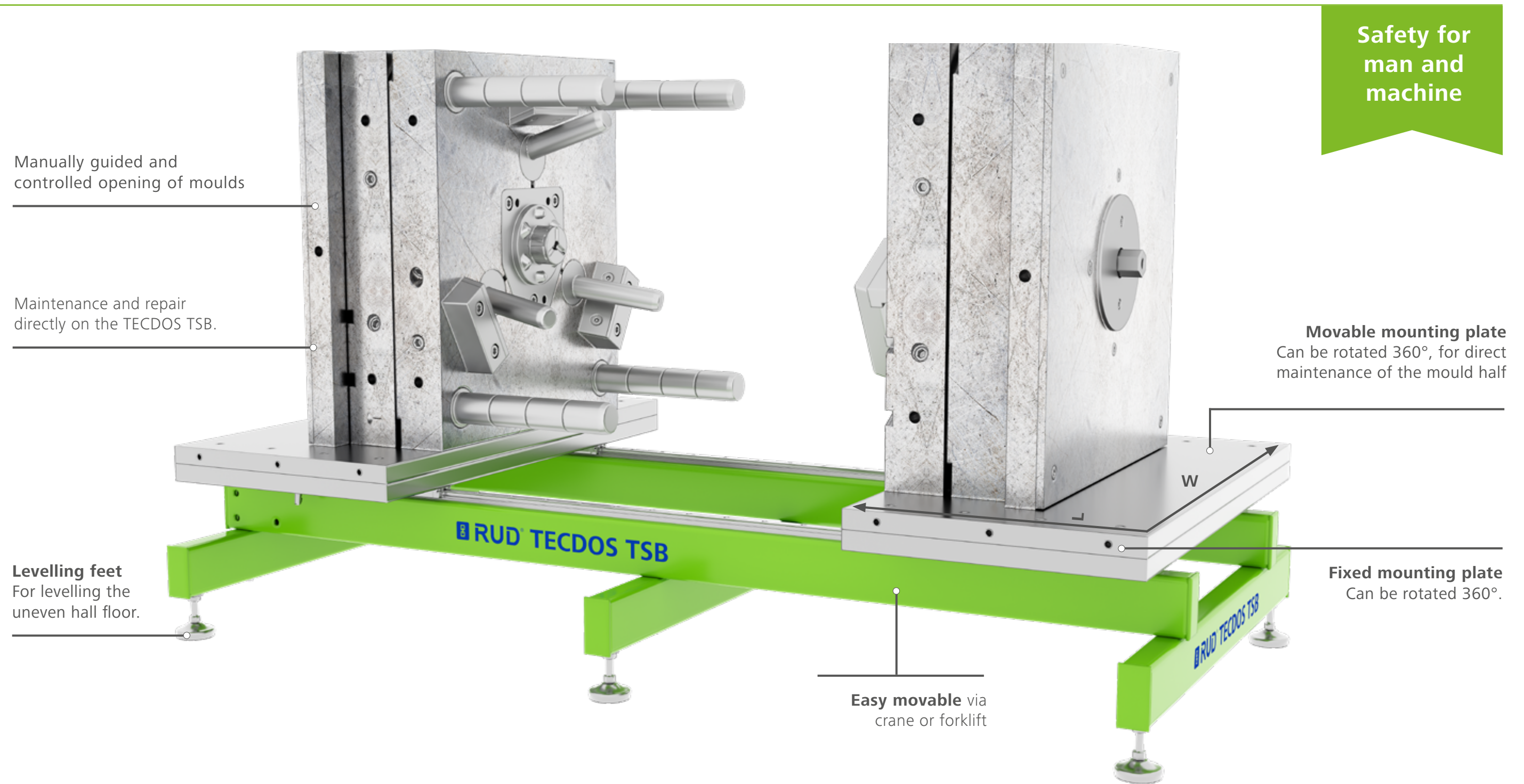
RUD TECDOS TM light curtain

- Stops inadvertent or unauthorised entry to the danger zone
- Protects operators at or near the TECDOS TM



3. RUD TECDOS TSB

3.2 CONSTRUCTION AND DIMENSIONS



ADVANTAGES

- Direct opening and closing without time-consuming disassembly of tubes, connections, and other components
- Optimisation of mould handling processes
- Avoidance of damage to injection moulds, machines, and infrastructure

Typ	Plates		Total size		Table top height	Load-bearing capacity	Weight approx.
	W (mm)	L (mm)	W (mm)	L (mm)	in mm	in kg	in kg
TSB 06/12-2,5	600	300	600	1.200	310	2.500	300
TSB 08/16-2,5	800	400	800	1.600	310	2.500	300

3. RUD TECDOS TSB

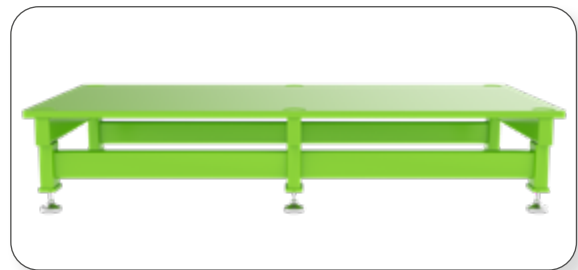
3.2 OPTIONAL COMPONENTS

RUD TECDOS TSB:
+49 7361 504 1457
mouldhandling@rud.com



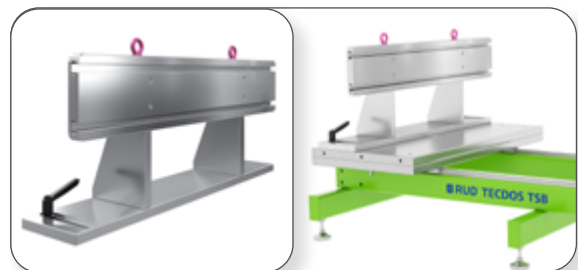
Magnetic holders

- Components, workpieces and moulds can be fastened easily and flexibly



Undertable

- Undertable specially developed for ergonomic work



Fix bracket

- Fastening of the mould halves
- Supports opening and closing
- Flexible positioning of the mounting brackets



4. RUD TECDOS TS

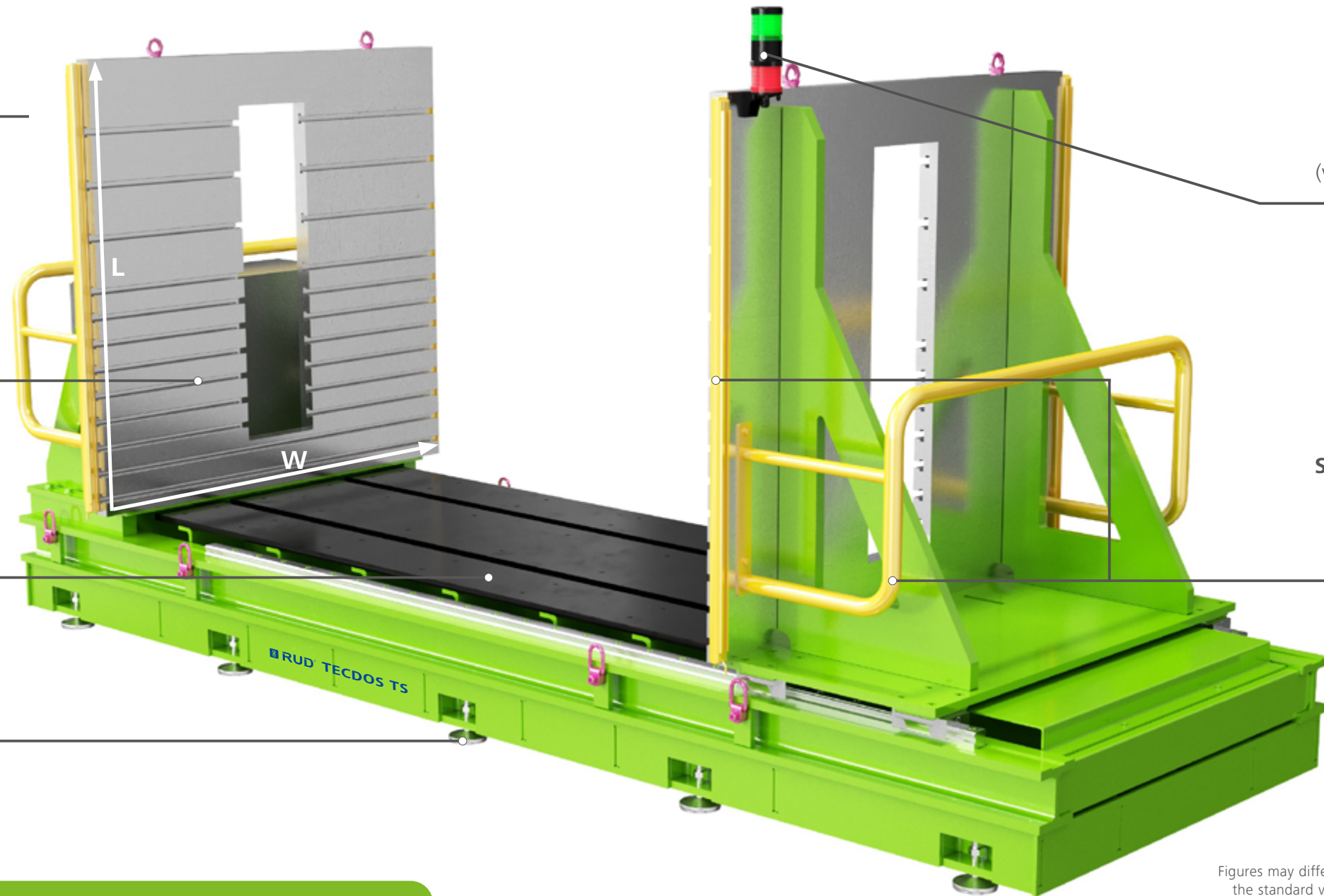
4.1 CONSTRUCTION AND DIMENSIONS

Safe and time-saving opening and closing of mould halves at the touch of a button.

Mounting plates for fixing the moulds enable precise opening and closing of the mould halves.

The **sliding surface** enables ergonomic maintenance of moulds directly on the TECDOS TS.

Levelling feet



Warning light
(visual and acoustic signal)

Safety light curtain and Guard brackets
(optional)

Figures may differ from the standard version.

ADVANTAGES

- Continuous guided and controlled movement of mould halves
- Ergonomic maintenance of injection moulds
- Optimisation of mould handling processes by shortening handling times and the time an operator needs to be on the job
- Direct opening and closing without time-consuming disassembly of tubes, connections, and other components
- Less downtime due to maintenance work
- Avoidance of damage to injection moulds, machines, and infrastructure

Type	Mounting plate		Clear span in mm	Table top height in mm	Load-bearing capacity in kg	Approx. unit weight in kg
	W (mm)	L (mm)				
TS 09/15-5	900	900	1.500	270	5.000	2.000
TS 13/19-10	1.300	1.300	1.900	380	10.000	3.600

4. RUD TECDOS TS

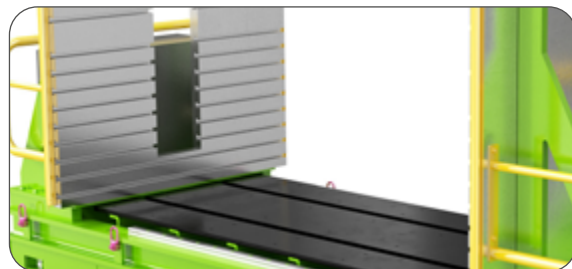
4.2 OPTIONAL COMPONENTS

RUD TECDOS TS:
+49 7361 504 1457
mouldhandling@rud.com



RUD TECDOS TS guard bracket
Hoop design provides distance protection for the operator

- For the front zone
- For the rear zone



RUD TECDOS TS mounting plate

- For easy tool attachment
- Other mounting plates are optionally available



RUD TECDOS TS operator devices

- Two-hand operator device
- Radio control system
- Safe operation outside the danger zone



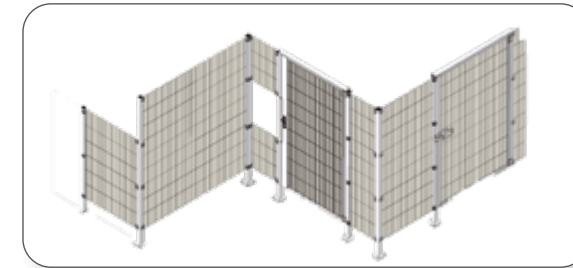
RUD TECDOS TS light curtain

- Stops unauthorised or inadvertent entry to the danger zone
- Protects operators at or near the TECDOS TS



RUD attachment points

- RUD VLBG-Plus load ring
- Optimised load-bearing capacity: captive exchangeable attachment points
- Bracket adjustable in direction of force



RUD TECDOS TS protective fence

- Complete protection of the operator and the TECDOS TS
- An alternative to the light curtain – can also be installed together



5. RUD TECDOS IN USE

Cool move for rotor hubs

The RUD Tecdos TM turning table has been in operation at ENERCON since April 2021. Nacelles and rotor hubs for the entire ENERCON portfolio are produced here: from the EP1 platform to the EP5 platform, and in the future ENERCON's e-nacelles will also be manufactured there. After painting, the large-volume cast bodies of the rotor hubs enter the assembly line, where the inner workings are fitted to them. This is where the compact turning table from RUD comes into play.

ENERCON: Process optimization in intralogistics

This is because the rotor hub has to be turned within the assembly line at the factory. With a weight of up to 65 tons and correspondingly large dimensions, this is a truly mammoth task in the intralogistics process. „We used to turn the hubs with two overhead cranes. That could take up to two hours,“ explains Keno Claassen, who is responsible for the procurement of operating resources in the competence center. „With the turning table from RUD, we now manage the turning process in just a few minutes,“ Claassen continues. The RUD Tecdos TM thus reduces the logistics effort in the plant, for an optimized process in the production and assembly of the rotor hubs.

Special design: Support surfaces

The rotor hubs have a diameter of up to 3.5 meters and the supporting surface of the turning table in the standard version is 2.5 m x 3.5 m (W x L). Together with the Y-shape of the hub and a support angle that does not correspond exactly to 90°, these were not optimal conditions for a stable turning process. The solution: special supports that can be attached to the RUD Tecdos TM and that are perfectly adapted to the three different hub sizes. This is because the rotor hubs not only have different sizes, but also different angles - 5 degrees, 3.5 degrees and 2.5 degrees - which had to be taken into account when designing the support surfaces.

RUD Tecdos TM protects the infrastructure and the health of the employees

By using the turning table from RUD, ENERCON not only benefits from process optimization and time savings in the manufacturing plant in Aurich. Because the indoor cranes are no longer required for turning the rotor hubs, which weigh several tons, the RUD Tecdos TM also protects the entire intralogistics infrastructure. The cranes can therefore take over other tasks. A plus for the employees: For them, the turning process is particularly ergonomic and safe with the help of the RUD Tecdos TM.



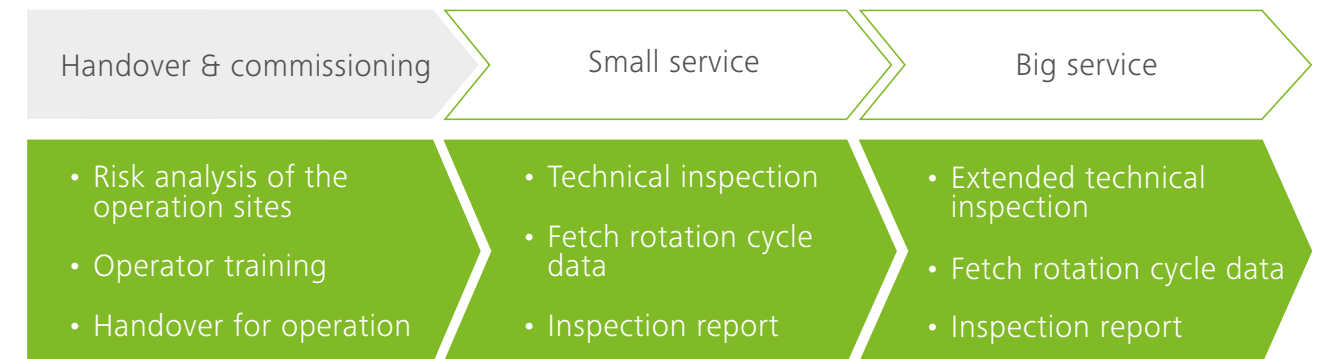
Bild: RUD

6. SERVICE CONCEPT

Service No.:
+49 (0)36074-36642

Mail: mouldhandling@rud.com

Scope of service



Customer benefit:

- Checkbook-tested RUD product
- Inspection of attachments by qualified personnel
- Warranty extension up to a maximum of 5 years with regular inspection by RUD Service
- User training, advice and inspection report



7. ERGONOMIC & SAFE

Service No.
+49 (0)36074-36642

Mail: mouldhandling@rud.com

Ergonomic work

Injection-formed tools and moulds weighing several tons can be turned, opened, and closed safely, economically, and quickly, using RUD MOULD HANDLING SOLUTIONS. Handling heavy, easily damaged tools is made easier, protecting your staff in industrial workplaces and helping prevent serious damage to joints and backs.

Customer benefit:

- **Time savings:**
More efficient work processes due to simple and fast handling of tools and moulds
- **Ergonomic working:**
Reduced stress on joints and spine due to effortless movement of tools and moulds weighing several tons
- **Injury prevention:**
Minimizing the risk of injury through ergonomic design, lifting devices and special handles
- **Protection of expensive tools & moulds:**
Prevents damage from improper skewing
- **Employee Safety:**
Provides a safe working environment and minimizes the risk of accidents



Safe work

Normal turning and rotating as well as opening and closing operations conceal enormous risks for the operator. Not only can handling them cause damage to expensive moulds if they are not pulled in a straight line, but the health of staff can also be put at risk. Using RUD MOULD HANDLING SOLUTIONS guarantees that all kind of objects, no matter what shape, can be moved easily and safely.





RUD Conveyor & Drives



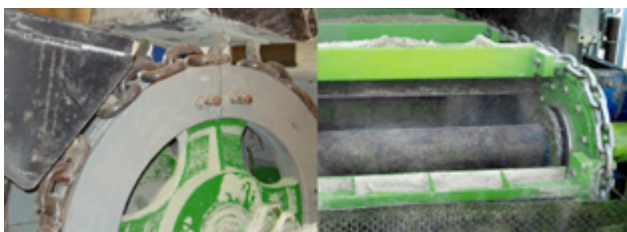
RUD MOULD HANDLING SOLUTIONS

Cool moves for heavy tools and moulds: Handling moulds has never been so safe, efficient as well as budget- and process-optimized as with the RUD TECDOS TMB, the RUD TECDOS TM, and the RUD TECDOS TS.



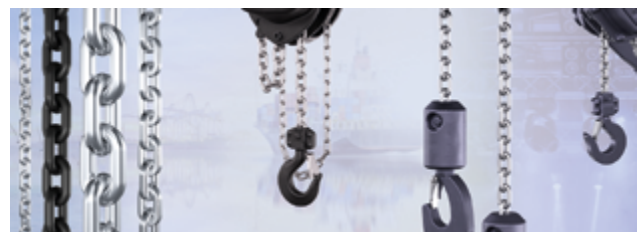
RUD TECDOS drive technology

The RUD TECDOS team develops and produces drive solutions for rotating, lifting, moving or telescoping. In addition to the components range, TECDOS OMEGA and PI-GAMMA drives are also available as complete system drives.



RUD conveyor technology

Combinable components and individual parts for conveyor technology, conveyor systems, and mining. RUD offers you perfectly coordinated systems and components for horizontal, vertical, and ascending conveyors.



RUD industrial chains

RUD components are the first choice worldwide for leading hoisting equipment manufacturers. We also offer a wide range of round link chains for different industries and areas, such as food, fishing, and awnings.